



## SAFETY DATA SHEET

### Electrostatic Thermoset Powder Coating

Commission Regulation (EU) 2020/878 of 18 June 2020.

According to Regulation (EC) No 1907/2006, Annex II, as amended.

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

**Product name** Electrostatic Thermoset Powder Coating

**Product SDS code** ELM1

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Industrial use.

**Uses advised against** No specific uses advised against are identified.

##### 1.3. Details of the supplier of the safety data sheet

**Supplier** Element Boya San. ve Tic. A.Ş.  
 Birlik OSB Mah. 6. Sok. No: 5  
 34953 Tuzla İstanbul Turkey  
 Tel: +90 216 593 29 80  
 Fax: +90 216 593 29 81  
 E-mail: element@elementboya.com

##### 1.4. Emergency telephone number

**Emergency telephone** Element Boya: +90 216 593 29 80 (08:00 - 18:00)

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

**Classification (SI 2019 No. 720)**

**Physical hazards** Not Classified

**Health hazards** Not Classified

**Environmental hazards** Not Classified

**Additional information** Classification (Regulation (EC) No. 1272/2008).

##### 2.2. Label elements

**Hazard statements** NC Not Classified

##### 2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

#### SECTION 3: Composition/information on ingredients

##### 3.2. Mixtures

**Composition comments** This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

#### SECTION 4: First aid measures

##### 4.1. Description of first aid measures

**General information** Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.

**Inhalation** Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.



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|                                   |   |
|-----------------------------------|---|
| <b>Ingestion</b>                  | Rinse mouth thoroughly with water. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. |
| <b>Skin contact</b>               | Brush off loose particles from skin. Remove affected person from source of contamination. Rinse immediately with plenty of water.   |
| <b>Eye contact</b>                | Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.   |
| <b>Protection of first aiders</b> | First aid personnel should wear appropriate protective equipment during any rescue.   |

### 4.2. Most important symptoms and effects, both acute and delayed

|                            |  |
|----------------------------|--|
| <b>General information</b> | See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. |
| <b>Inhalation</b>          | Dust may irritate the respiratory system. Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases.                         |
| <b>Ingestion</b>           | May cause discomfort if swallowed. May cause stomach pain or vomiting.   |
| <b>Skin contact</b>        | Prolonged contact may cause dryness of the skin.   |
| <b>Eye contact</b>         | Dust may cause slight irritation.  |

### 4.3. Indication of any immediate medical attention and special treatment needed

|                             |                                |
|-----------------------------|--------------------------------|
| <b>Notes for the doctor</b> | Treat symptomatically.         |
| <b>Specific treatments</b>  | No special treatment required. |

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

|                                       |  |
|---------------------------------------|--|
| <b>Suitable extinguishing media</b>   | The product is not flammable. Extinguish with foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire. |
| <b>Unsuitable extinguishing media</b> | Do not use water jet as an extinguisher, as this will spread the fire.   |

### 5.2. Special hazards arising from the substance or mixture

|                                      |  |
|--------------------------------------|--|
| <b>Specific hazards</b>              | None known.  |
| <b>Hazardous combustion products</b> | Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. |

### 5.3. Advice for firefighters

|  |  |
|--|--|
| <b>Protective actions during firefighting</b>        | Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. |
| <b>Special protective equipment for firefighters</b> | Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing will provide a basic level of protection for chemical incidents.  |



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### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage.

#### 6.2. Environmental precautions

**Environmental precautions** Insoluble in water. Aquatic toxicity is unlikely to occur. However, large or frequent spills may have hazardous effects on the environment. Collect spillage. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

#### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Reuse or recycle products wherever possible. Approach the spillage from upwind. Avoid generation and spreading of dust.  
Small Spillages: Remove spillage with vacuum cleaner or collect with a shovel and broom, or similar.  
Large Spillages: Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

#### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see Section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

**Usage precautions** Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. Avoid handling which leads to dust formation. Do not breathe dust.

**Advice on general occupational hygiene** Wash promptly if skin becomes contaminated. Take off contaminated clothing. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions** Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Protect from sunlight. Keep containers upright.  
Store at temperatures between 5°C and 30°C.

**Storage class** Unspecified storage.

#### 7.3. Specific end use(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.2.

### SECTION 8: Exposure controls/Personal protection

#### 8.1. Control parameters

##### Occupational exposure limits

OEL: 3 mg/m<sup>3</sup>



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### 8.2. Exposure controls

#### Protective equipment



|   |  |
|---|--|
| <b>Appropriate engineering controls</b> | Provide adequate ventilation. Good general ventilation should be adequate to control worker exposure to airborne contaminants.   |
| <b>Eye/face protection</b>              | Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment that provides appropriate eye and face protection should be worn. The following protection should be worn: Dust-resistant, chemical splash goggles.   |
| <b>Hand protection</b>                  | Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended. |
| <b>Other skin and body protection</b>   | Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.  |
| <b>Hygiene measures</b>                 | Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.   |
| <b>Respiratory protection</b>           | Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible.   |
| <b>Environmental exposure controls</b>  | Not regarded as dangerous for the environment.   |

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

|  |                           |
|--|---------------------------|
| <b>Appearance</b>                      | Powder.                   |
| <b>Colour</b>                          | Various colours.          |
| <b>Odour</b>                           | Odourless.                |
| <b>Odour threshold</b>                 | No information available. |
| <b>pH</b>                              | No information available. |
| <b>Melting point</b>                   | No information available. |
| <b>Initial boiling point and range</b> | No information available. |
| <b>Flash point</b>                     | Not applicable.           |
| <b>Evaporation rate</b>                | No information available. |
| <b>Evaporation factor</b>              | No information available. |
| <b>Flammability (solid, gas)</b>       | No information available. |



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|   |  |
|---|--|
| <b>Upper/lower flammability or explosive limits</b> | Lower flammable/explosive limit: 20 g/m <sup>3</sup><br>Upper flammable/explosive limit: 70 g/m <sup>3</sup> |
| <b>Vapour pressure</b>                              | No information available.  |
| <b>Vapour density</b>                               | No information available.  |
| <b>Relative density</b>                             | No information available.  |
| <b>Density or relative density</b>                  | 1,2 -1,9 g/cm <sup>3</sup> @20 °C  |
| <b>Bulk density</b>                                 | No information available.  |
| <b>Solubility(ies)</b>                              | Insoluble in water.  |
| <b>Partition coefficient</b>                        | No information available.  |
| <b>Auto-ignition temperature</b>                    | No information available.  |
| <b>Decomposition Temperature</b>                    | No information available.  |
| <b>Viscosity</b>                                    | No information available.  |
| <b>Explosive properties</b>                         | No information available.  |
| <b>Oxidising properties</b>                         | No information available.  |
| <b>Particle characteristics</b>                     | No information available.  |
| <b>Softening point</b>                              | >50 °C   |

### 9.2. Other information

|                                  |          |
|----------------------------------|----------|
| <b>Particle size</b>             | 30-50 µm |
| <b>Volatile organic compound</b> | 0,0 %    |

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity** See the other subsections of this section for further details.

### 10.2. Chemical stability

**Stability** Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** No potentially hazardous reactions known.

### 10.4. Conditions to avoid

**Conditions to avoid** There are no known conditions that are likely to result in a hazardous situation.

### 10.5. Incompatible materials

**Materials to avoid** No specific material or group of materials is likely to react with the product to produce a hazardous situation.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>). Nitrous gases (NO<sub>x</sub>).



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### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

|   |  |
|---|--|
| <b>Toxicological effects</b>                              | Not regarded as a health hazard under current legislation.   |
| <b>Acute toxicity - oral</b>                              |  |
| <b>Notes (oral LD<sub>50</sub>)</b>                       | Based on available data the classification criteria are not met.   |
| <b>Acute toxicity - dermal</b>                            |  |
| <b>Notes (dermal LD<sub>50</sub>)</b>                     | Based on available data the classification criteria are not met.   |
| <b>Acute toxicity - inhalation</b>                        |  |
| <b>Notes (inhalation LC<sub>50</sub>)</b>                 | Based on available data the classification criteria are not met.   |
| <b>Skin corrosion/irritation</b>                          |  |
| <b>Skin corrosion/irritation</b>                          | Based on available data the classification criteria are not met.   |
| <b>Serious eye damage/irritation</b>                      |  |
| <b>Serious eye damage/irritation</b>                      | Based on available data the classification criteria are not met.   |
| <b>Respiratory sensitisation</b>                          |  |
| <b>Respiratory sensitisation</b>                          | Based on available data the classification criteria are not met.   |
| <b>Skin sensitisation</b>                                 |  |
| <b>Skin sensitisation</b>                                 | Based on available data the classification criteria are not met.   |
| <b>Germ cell mutagenicity</b>                             |  |
| <b>Genotoxicity - in vitro</b>                            | Based on available data the classification criteria are not met.   |
| <b>Carcinogenicity</b>                                    |  |
| <b>Carcinogenicity</b>                                    | Based on available data the classification criteria are not met.   |
| <b>IARC carcinogenicity</b>                               | None of the ingredients are listed or exempt.  |
| <b>Reproductive toxicity</b>                              |  |
| <b>Reproductive toxicity - fertility</b>                  | Based on available data the classification criteria are not met.   |
| <b>Reproductive toxicity - development</b>                | Based on available data the classification criteria are not met.   |
| <b>Specific target organ toxicity - single exposure</b>   |  |
| <b>STOT - single exposure</b>                             | Not classified as a specific target organ toxicant after a single exposure.  |
| <b>Target organs</b>                                      | Central nervous system   |
| <b>Specific target organ toxicity - repeated exposure</b> |  |
| <b>STOT - repeated exposure</b>                           | Not classified as a specific target organ toxicant after repeated exposure.  |
| <b>Aspiration hazard</b>                                  |  |
| <b>Aspiration hazard</b>                                  | Not relevant. Solid.   |
| <b>General information</b>                                | No specific health hazards known. Dust may irritate the eyes and the respiratory system. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. |



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|                          |  |
|--------------------------|--|
| <b>Inhalation</b>        | Dust may irritate the respiratory system. Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases. |
| <b>Ingestion</b>         | May cause discomfort if swallowed. May cause stomach pain or vomiting.   |
| <b>Skin contact</b>      | Prolonged contact may cause dryness of the skin.   |
| <b>Eye contact</b>       | Dust may cause slight irritation.  |
| <b>Route of exposure</b> | Ingestion Inhalation Skin and/or eye contact   |
| <b>Target organs</b>     | No specific target organs known.   |

### 11.2. Information on other hazards

|                                     |  |
|-------------------------------------|--|
| <b>Information on other hazards</b> | This product does not contain any known or suspected endocrine disruptors. |
|-------------------------------------|--|

## SECTION 12: Ecological information

|                    |   |
|--------------------|---|
| <b>Ecotoxicity</b> | Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment. |
|--------------------|---|

### 12.1. Toxicity

|                 |  |
|-----------------|--|
| <b>Toxicity</b> | Based on available data the classification criteria are not met. |
|-----------------|--|

### 12.2. Persistence and degradability

|                                      |  |
|--------------------------------------|--|
| <b>Persistence and degradability</b> | The degradability of the product is not known. |
|--------------------------------------|--|

### 12.3. Bioaccumulative potential

|                                  |                                       |
|----------------------------------|---------------------------------------|
| <b>Bioaccumulative potential</b> | No data available on bioaccumulation. |
|----------------------------------|---------------------------------------|

|                              |                           |
|------------------------------|---------------------------|
| <b>Partition coefficient</b> | No information available. |
|------------------------------|---------------------------|

### 12.4. Mobility in soil

|                 |                                    |
|-----------------|------------------------------------|
| <b>Mobility</b> | The product is insoluble in water. |
|-----------------|------------------------------------|

### 12.5. Results of PBT and vPvB assessment

|   |   |
|---|---|
| <b>Results of PBT and vPvB assessment</b> | This product does not contain any substances classified as PBT or vPvB. |
|---|---|

### 12.6. Endocrine disrupting properties

|  |  |
|--|--|
| <b>Endocrine disrupting properties</b> | The product does not contain any endocrine disrupting substance. |
|--|--|

### 12.7. Other adverse effects

|                              |             |
|------------------------------|-------------|
| <b>Other adverse effects</b> | None known. |
|------------------------------|-------------|

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

|                            |   |
|----------------------------|---|
| <b>General information</b> | The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. |
|----------------------------|---|



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**Disposal methods** Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

### SECTION 14: Transport information

**General** The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

#### 14.1. UN number or ID number

Not applicable.

#### 14.2. UN proper shipping name

Not applicable.

#### 14.3. Transport hazard class(es)

No transport warning sign required.

#### 14.4. Packing group

Not applicable.

#### 14.5. Environmental hazards

**Environmentally hazardous substance/marine pollutant**

No.

#### 14.6. Special precautions for user

Not applicable.

#### 14.7. Maritime transport in bulk according to IMO instruments

**Maritime transport in bulk according to IMO instruments** Not applicable.

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**National regulations** Health and Safety at Work etc. Act 1974 (as amended).  
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].  
EH40/2005 Workplace exposure limits.  
Commission Regulation (EU) 2020/878 of 18 June 2020.  
Commission Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)  
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

**Authorisations (SI 2020 No. 1577 Annex XIV) and REACH 1907/2006, Annex XIV** No specific authorisations are known for this product.



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|   |   |
|---|---|
| <b>Restrictions (SI 2020 No. 1577 Annex XVII) and REACH 1907/2006, Annex XVII</b> | No specific restrictions on use are known for this product. |
| <b>Seveso Directive - Control of major accident hazards</b>                       | Not relevant.   |

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

## SECTION 16: Other information

|   |   |
|---|---|
| <b>Abbreviations and acronyms used in the safety data sheet</b> | <p>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.<br/>ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.<br/>RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.<br/>IATA: International Air Transport Association.<br/>ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.<br/>IMDG: International Maritime Dangerous Goods.<br/>CAS: Chemical Abstracts Service.<br/>ATE: Acute Toxicity Estimate.<br/>LC50: Lethal Concentration to 50 % of a test population.<br/>LD50: Lethal Dose to 50% of a test population (Median Lethal Dose).<br/>EC<sub>50</sub>: 50% of maximal Effective Concentration.<br/>PBT: Persistent, Bioaccumulative and Toxic substance.<br/>vPvB: Very Persistent and Very Bioaccumulative.</p> |
| <b>Key literature references and sources for data</b>           | <p>Source: European Chemicals Agency, <a href="http://echa.europa.eu/">http://echa.europa.eu/</a><br/>This SDS is prepared based on the information and documents received from product owner. CRAD or/and SDS author shall not be responsible for incorrect prepared of SDS and pecuniary loss or intangible damages because of deficient or wrong information and documents which comes from product owner.</p>   |
| <b>Training advice</b>  | Read and follow manufacturer's recommendations. Only trained personnel should use this material.  |
| <b>Revision comments</b>  | SDS has been revised under the current regulations.   |
| <b>Issued by</b>  | Büşra Tarakci / CRAD<br>gbf@crad.com.tr Tel.:+90 216 3354600  |
| <b>Revision date</b>  | 03/01/2024  |
| <b>Revision</b>   | 2.0   |
| <b>Supersedes date</b>  | 03/10/2019  |
| <b>SDS number</b>   | 9499  |

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